

SHELTER

MODEL : JIT - 917

L5.1 x W2.7 x H2.3M

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Assembly Manual



Assembly Illustration

Model : JIT - 917

For "User Friendly" assembly we have identified each individual component with our part code number as indicated in the parts list. Please refer to the part code numbers and drawings to ensure problem free assembly. In the meanwhile please note the direction marks on the 4 way fittings.

Part list of JIT - 917

Part code	Description	Quantity
R1-R3	Square Tube sections for Base Rail	one set each (3pcs.)
L1-L3	Square Tube sections for Base Rail	one set each(3pcs.)
1	Curved 3 way roof fittings	2
2	Curved 4 way roof fittings	2
3	Straight 3 way upper side wall fittings	4
4	Straight 4 way upper side wall fittings	4
5	Curved Roof Tubing(ends with screw flanges)	4
5B	Curved (inner) Roof Tubing(without screw flanges)	4
6	Horizontal wall and roof purlins	9
6B	Horizontal roof purlins in the middle of the curved roof tubing	6
7	Vertical side wall tubes	8
8	Cross Tube for Front and Rear Door (2pcs. set at each end)	2sets
9	Vertical Support Tube for Cross Tube over the doors	2
10	Insert Adapter for Joining Base Rail sections	8
11	Base Rail Cross Brackets for each end(2pcs. Per set)	2sets
11A	Base Rail Cross Brackets for center(2pcs. Per set)	1set
12	Connection screw M10x20mm for base rail cross brackets	6
13	Connection screw M8x70 mm	22
14	Stake peg	21
	(Including drawing of stake peg over the actual peg hole)	
16	Tie Down Ratchets	6
17	Plastic cap	4
18	Connection screw M8x20mm for cross tubes over the doors	6
19	Roof cover	1
20	Lower Roof Cover Tensioning Tube (3pcs. Per set)	2sets
21	Nylon Bands for Tensioning Roof Cover	6
22	Top Flap for above door	1
23	Front and Rear Door	2
24	"S" hooks for suspending front door	8
25	Elastic Ball Bungee Connectors	32
26	Reinforcing Snaps for zipper door	2
27	Connection screw M6x40mm	4
	for vertical support tubes over the doors	
28	Plastic caps for tensioning tubes of roof cover	4
29	Connection screw M8x15mm	12
30	Connection screw in the middle of the curved roof tubing M6x25	8
31	Hooks for roof cover tensioning	4

L5.1 × W2.7 × H2.3m FRAME SKETCH

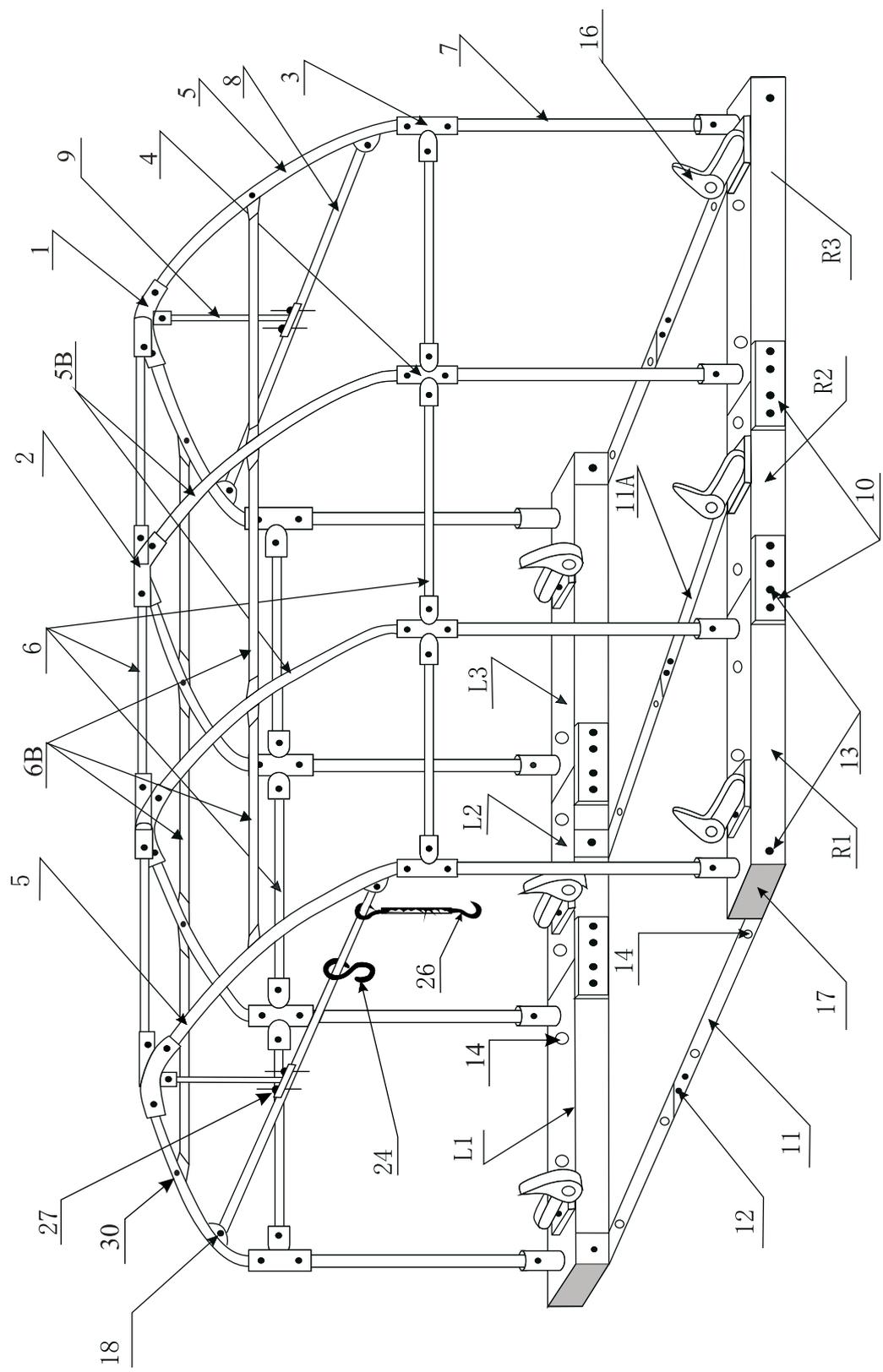
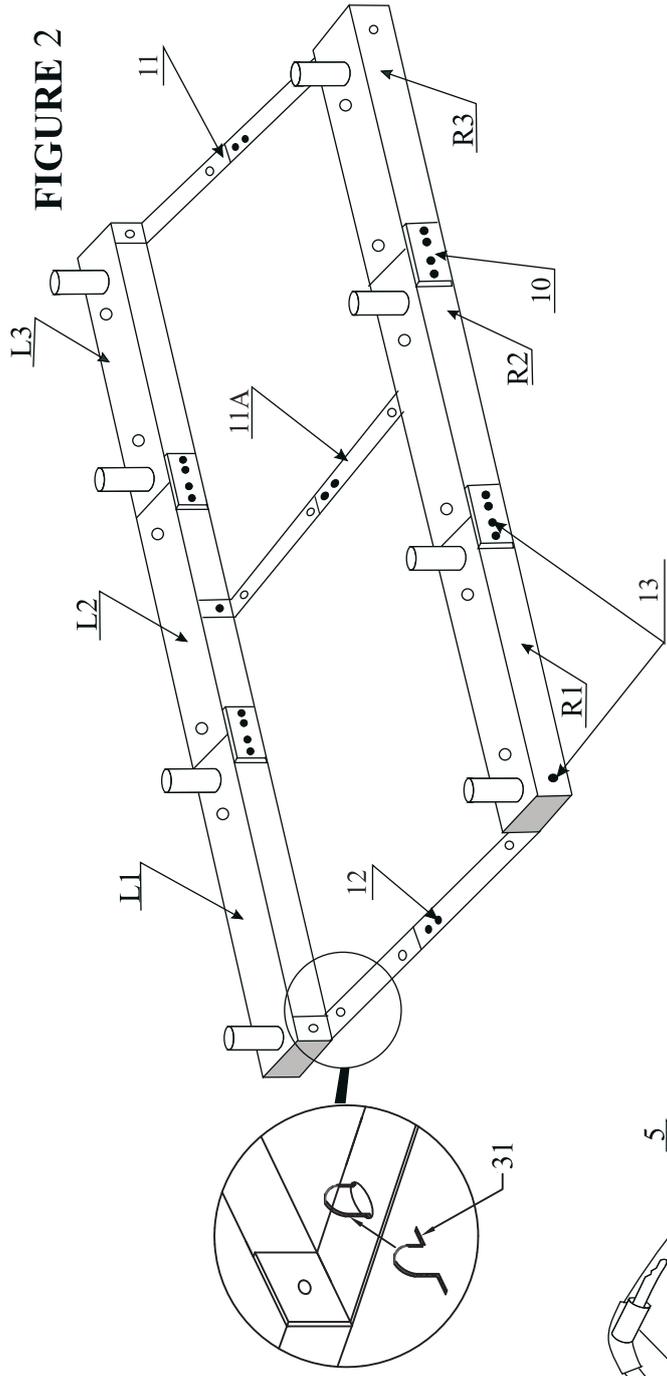
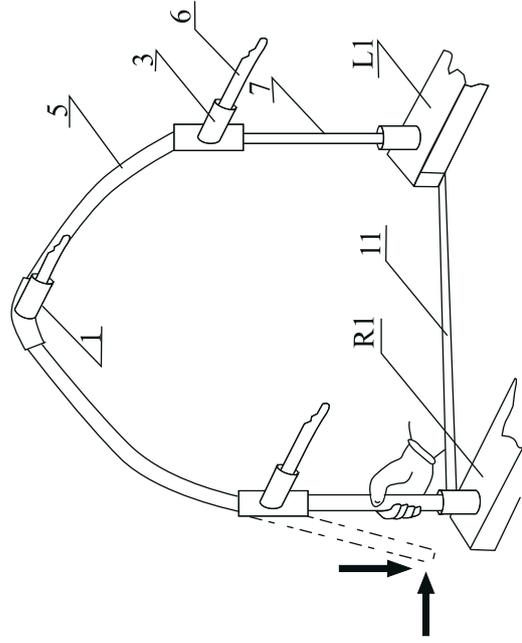


FIGURE 1

Base Rail Assembly



"Torsion Locking" the Frame Component



In order to keep some tension within frame, the width is large than 2.70m in free state. Pls push hard every group of sidewall to the receivers on the base rails as Figure 3 shows.

Illustration for installation and tensioning both sides of roof cover

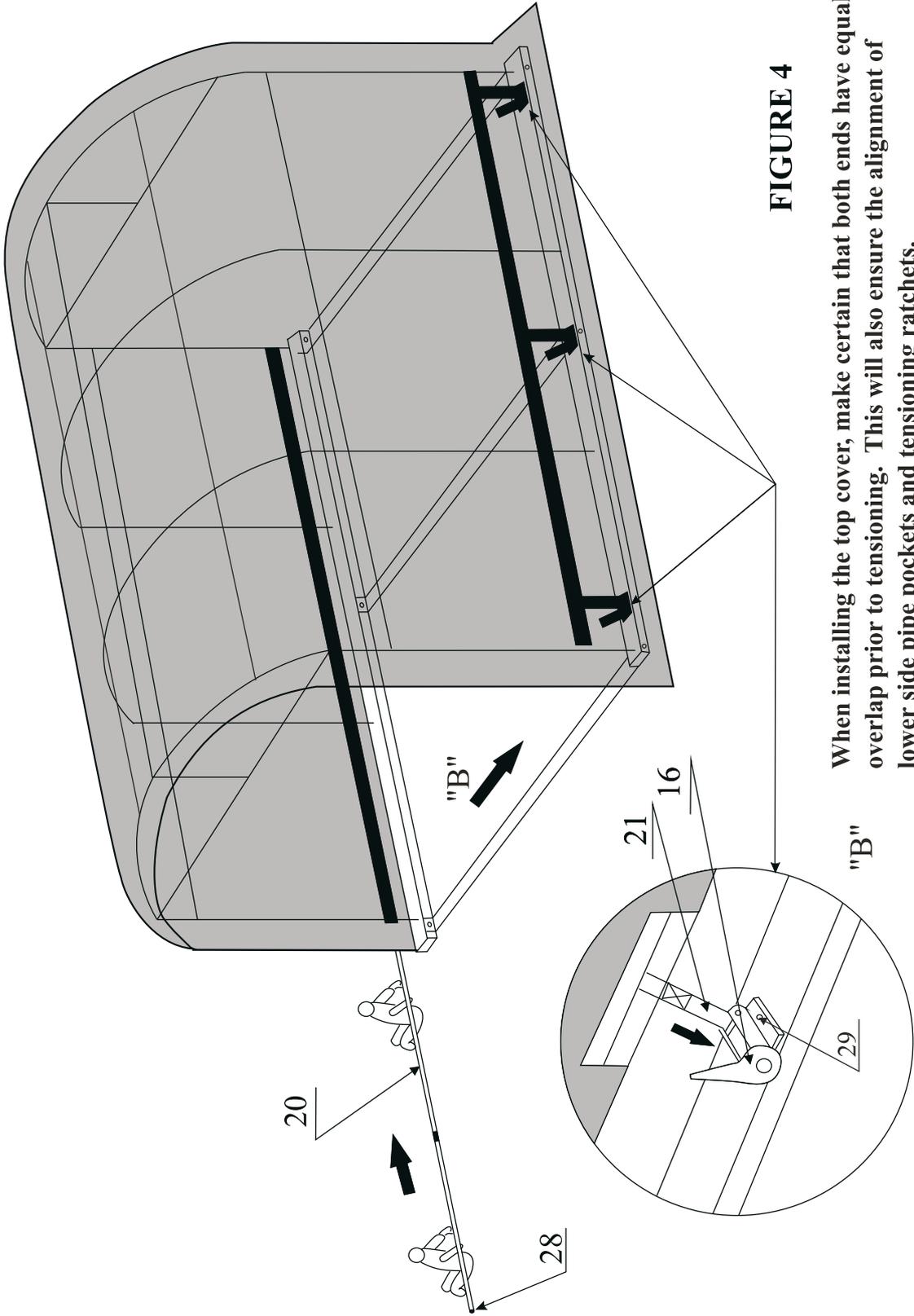


FIGURE 4

When installing the top cover, make certain that both ends have equal overlap prior to tensioning. This will also ensure the alignment of lower side pipe pockets and tensioning ratchets.

Instructions for tensioning folded ends of the Roof Cover

Method of fastening the bottom four corners of roof cover in front and back cover

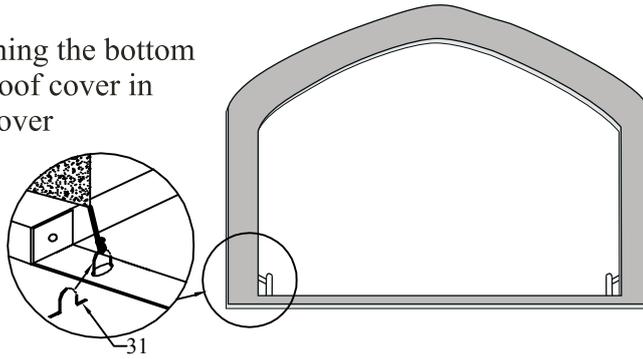


FIGURE 5

Installation of top flap over front door

The arched cover above front door is tightened to the frame by Elastic Ball Bungee Connectors (Part code#25)

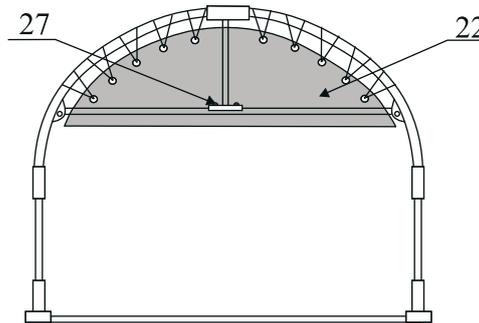


FIGURE 6

Installing the front door

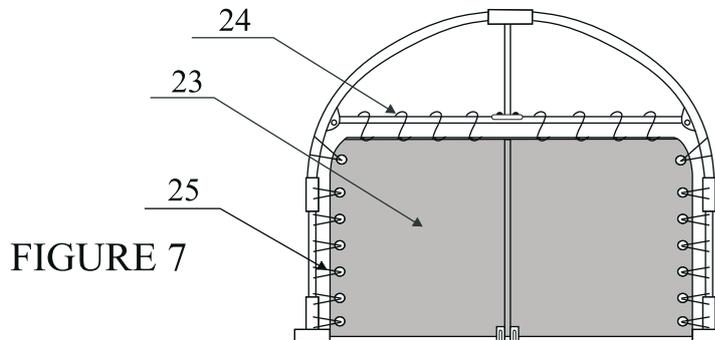


FIGURE 7

The front door is suspended from the upper horizontal tubes by using the "S" hooks (part code #24). The sides of doors are secured to the vertical frame tubes by using the ball bungee connectors (part code #25)

Installing the rear cover

As Figure 8 shows edges of back cover are tightened to the frame by Elastic Ball Bungee Connectors (Part Code# 25)

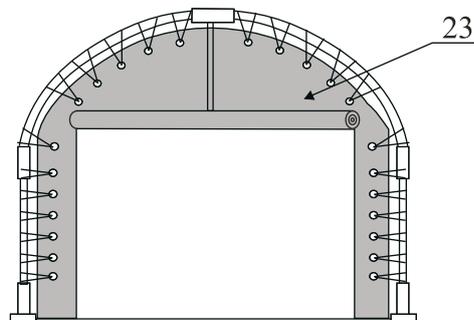
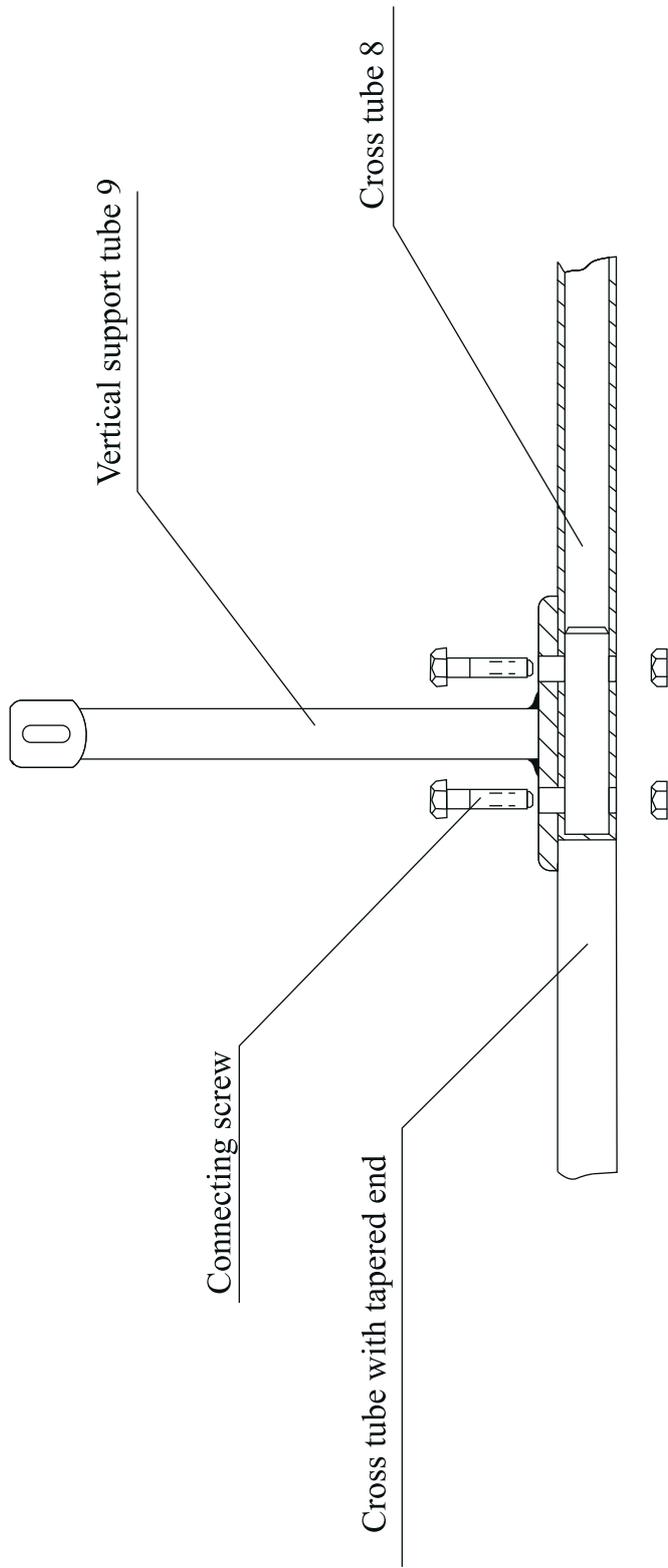


FIGURE 8



Assembly of part codes No.8 & No.9 over front and rear doors for model TSU-917

FIGURE 9