

SHELTER

MODEL:JIT-1630

L3.35 x W1.60 x 1.93M

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Assembly Manual



Assembly Illustration

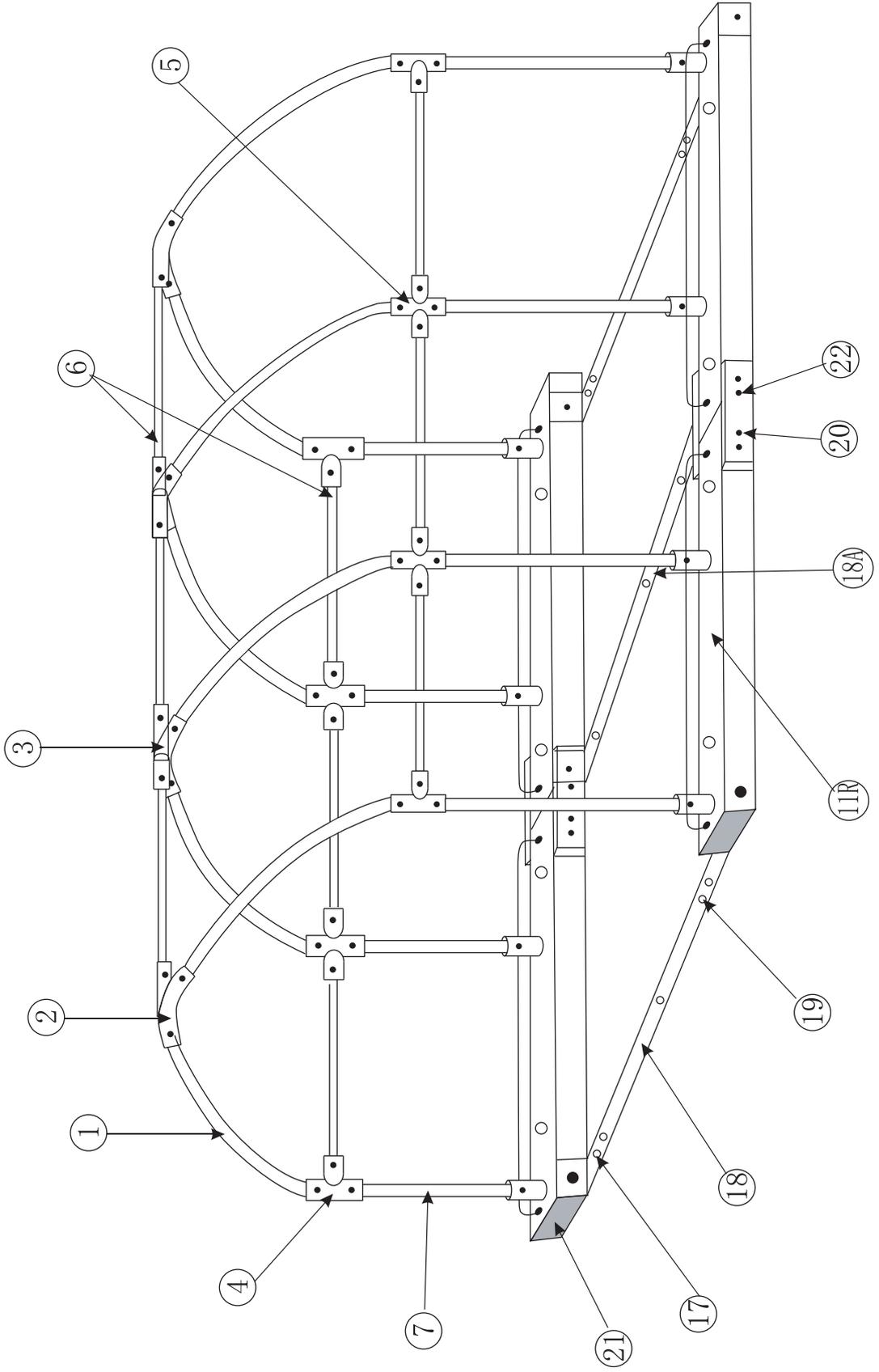
Model#JIT-1630

For "User Friendly" assembly we have identified each individual component with our part code number as indicated in the parts list. Please refer to the part code numbers and drawings to ensure problem free assembly. In the meanwhile, please note the direction marks on the 4 way fittings.

PARTS LIST OF JIT-1630

| No. | Description | QTY |
|----------|--------------------------------|--------|
| 1 | Curved Roof Tube | 8PCS. |
| 2 | Curved 3 Way Fittings | 2PCS. |
| 3 | Curved 4 Way Fittings | 2PCS. |
| 4 | Straight 3 Way Fittings | 4PCS. |
| 5 | Straight 4 Way Fittings | 4PCS. |
| 6 | Horizontal Tube | 9PCS. |
| 7 | Vertical Tube | 8PCS. |
| 11L ,11R | Base Rail Section | 4PCS. |
| 13 | Roof Cover | 1PC. |
| 14 | Door Cover | 2PC. |
| 16 | Elastic Ball Bungee Connector | 48PCS. |
| 17 | Stake Peg | 17PCS. |
| 18 | Base Connecting Bracket | 2PCS. |
| 18A | Middle Base Connecting Bracket | 1PC. |
| 19 | Top Cover Rope Tensioning Ring | 4PCS. |
| 20 | Base Rail Insert Adapter | 4PCS. |
| 21 | Base Rail End Plug | 4PCS. |
| 22 | Base Connecting Screw | 12PCS. |

L3.35 x W1.60 x H1.93M Frame Sketch



Assembly Procedure

Figure1.Base Rail Assembly

Step1. Line up the Base Rail Section (No.11L&11R) as illustrated. Make certain the re-bar is facing outwards. Place the Base Rail Insert Adapters(No.20) into the joining ends of the base rail sections respectively. See Figure 1

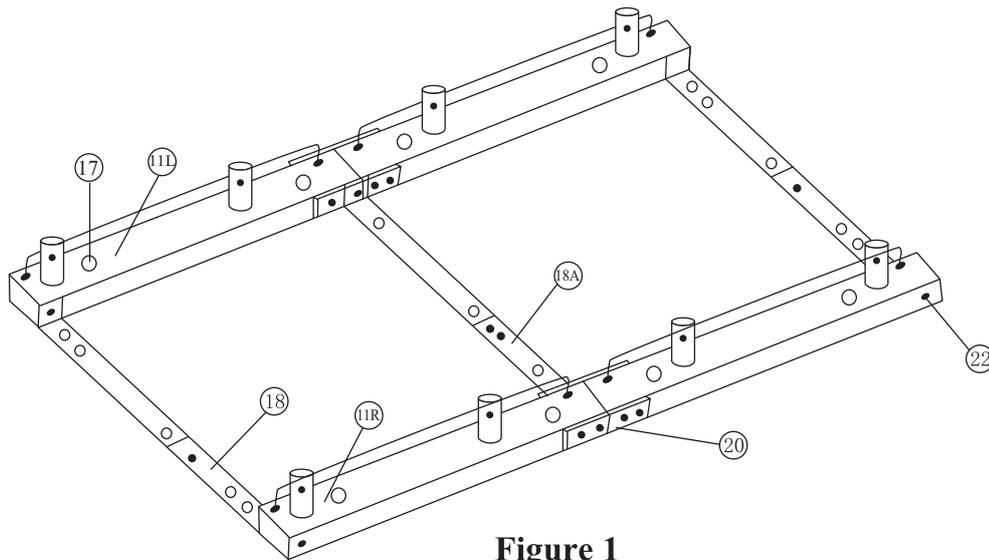


Figure 1

Step2. Place the Base Rail Connecting Bracket(No.18) between the Base Rail Section (11L&11R) at front and rear ends. You will note that No.18 have 2 holes at each end at the base rails. The Remaining Connecting Bracket(No.18A)are used in the center and they have only 1 hole at each end. See Figure 1

Step3. Place the Top Cover Rope Tensioning Ring(No.19)in the inner most holes of the Base Rail Connecting Bracket(No.18) as shown in Figure 2.

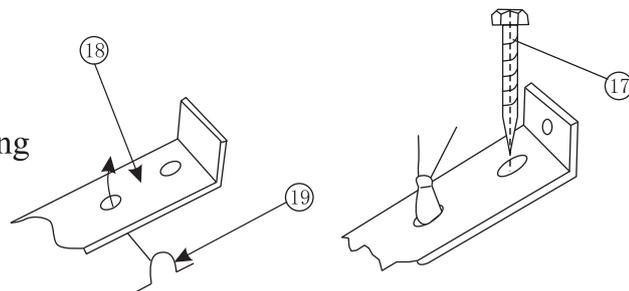
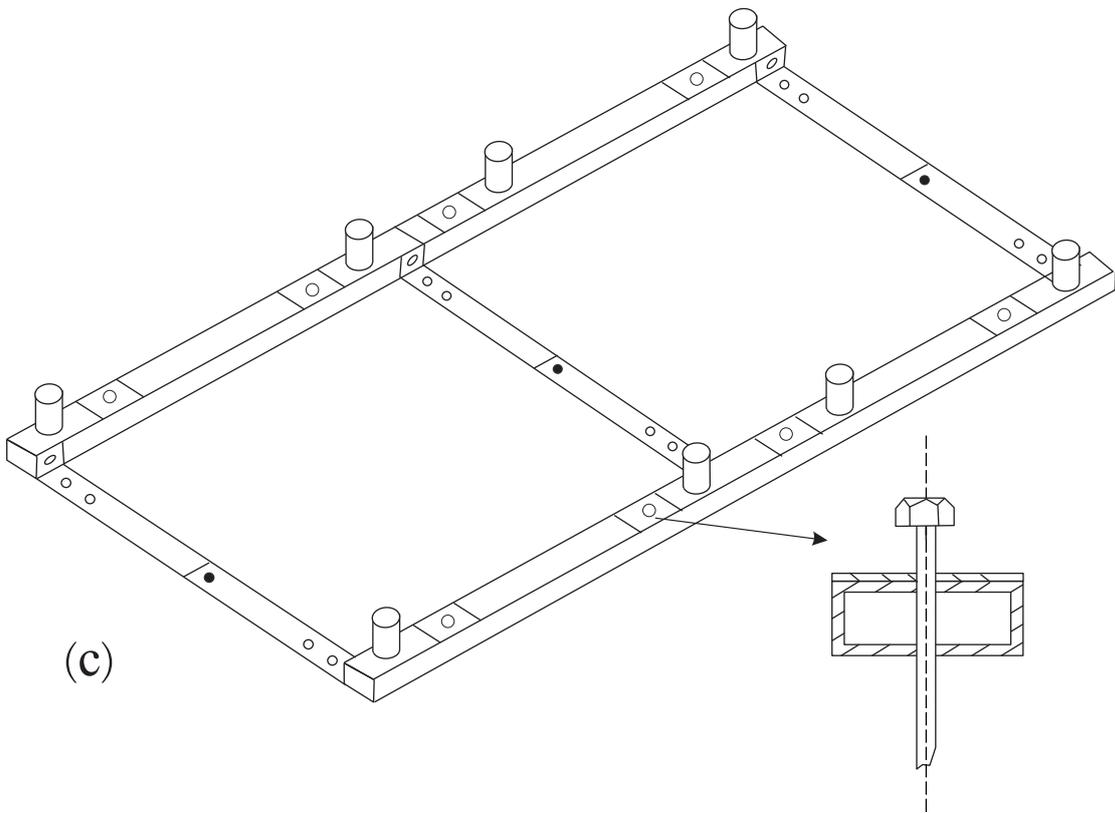
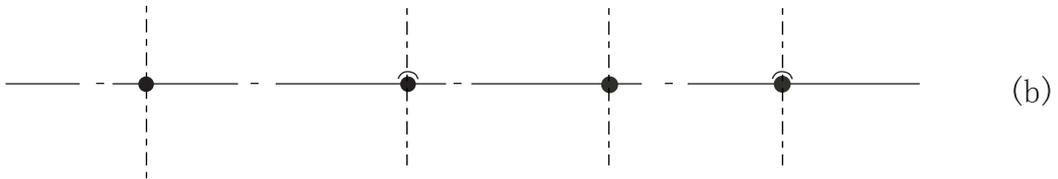
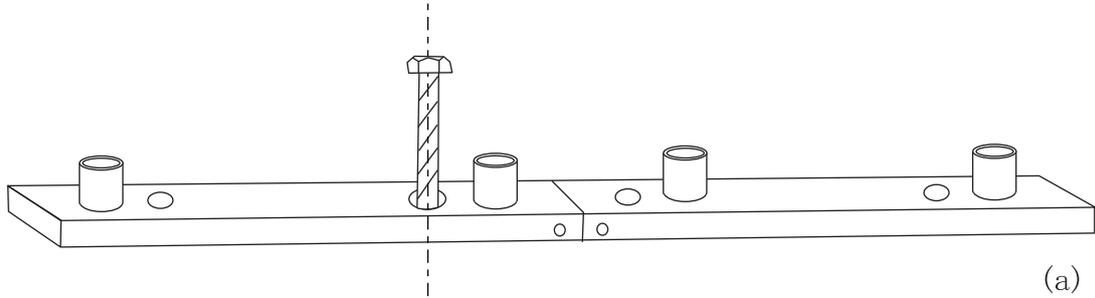


Figure 2

Step4. The outer most holes in No.18 & 18A are for the insertion of the Anchor Stakes (No.17)

Directions for Placement of the Stake Pegs



Frame Assembly

Step 1. Place the Vertical Tubes(No.7) in the base rail receptacles. Now place the Straight 3 Way Fittings (No. 4) on the end vertical tubes. Place the Straight 4 Way Fittings (No. 5) on the inner vertical tubes. Now connect 2 pcs of Curved Roof Tubes (No.1) together using Curved 3 Way Curved Fittings (No.2) at the top. Now place one end of this assembly into the straight 3 Way Fittings (No. 4) at either end of frame structure. After you have placed these joints together go to the opposite side and push inwards to torsion lock the joints together. Repeat the same procedure at the other end of structure to complete the ends. Now assemble the center tubes in the same manner. Connect curved roof tubes together using the Curved 4 Way Fittings (No.3) at the top. Now place one end of assembly into the Straight 4 Way Fitting (No. 5) on the inner vertical tube(s) and again go to the opposite side and push inwards to torsion lock the

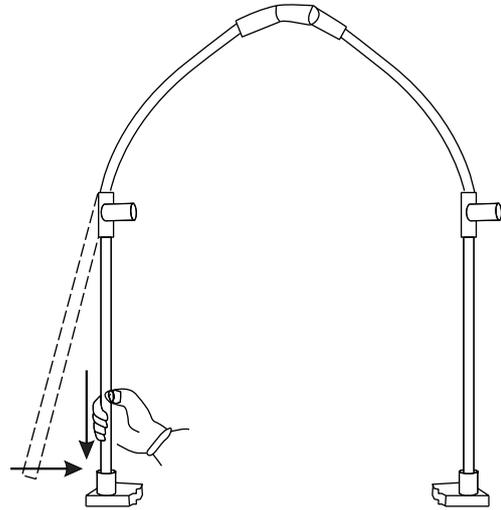


Figure 3

Step2. All Horizontal Tube (No.6) are placed into the fittings where horizontal tubes are required to complete the 3 way and 4 way joints. When assembling from either end , check periodically to make certain that the horizontal tubes on the roof are running in a straight line. If you notice that the line is off to one side this is an indication that the tubes are not properly seated into the bottom

Assembly of Top Cover

Step 1. See figure 4-1 and figure 4-2. Pull the top cover over the frame. Place the front and rear rope of the top cover through the Top Cover Rope Tensioning Rings (No.19) at the outer ends of the base rails.

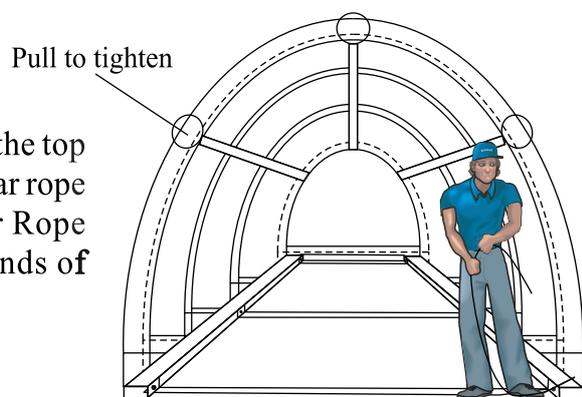


Figure 4-1

Step 2. Position the top cover so that there is 10cm overhang at both the front and rear ends. Pull tight at the positions marked "O" in figure 4-1. At this point adjust the top cover on all sides so that it is positioned evenly over the base rail at sides and ends. You may now place some initial tension on the top cover by pulling the ropes at the rings (No. 19). Do not over tighten at this point as you may have to move the top cover slightly in either direction.

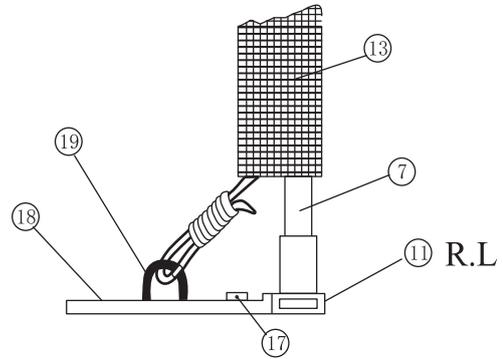


Figure 4-2

Step 3. Using the Elastic Bungee Connectors (No.16) attach the top cover to the base rail assembly. The connectors are looped through the cover grommets and then passed under the base rail re-bar which will secure the covers to the base rails.

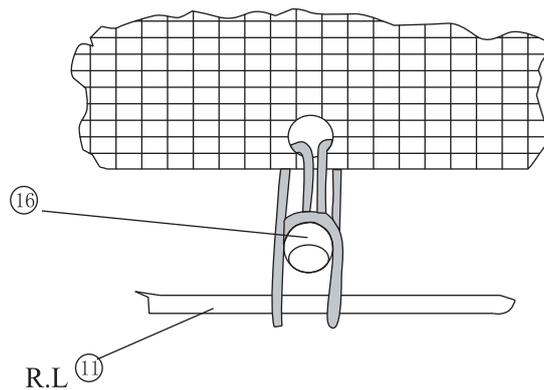


Figure 4-3

Step 4. Using the same Elastic Bungee Connectors (No. 16) you may now attach both the front and rear end covers to the end frame tubing.

Step 5. The final step is to complete the tensioning of the ropes at the end so that the cover is not sagging in the middle. Do not over-tighten the end ropes.

Your assembly is now complete.